1756 ControlLogix Communication Modules **Specifications**

Standard ControlLogix Catalog Numbers

1756-EN2F, 1756-EN2T, 1756-EN2TR, 1756-EN3TR, 1756-ENBT, 1756-EWEB, 1756-CN2, 1756-CN2R, 1756-CNB, 1756-CNBR, 1756-DNB, 1756-DHRIO, 1756-RIO, 1756-DH485, 1756-SYNCH

ControlLogix-XT Catalog Numbers

1756-EN2TXT, 1756-CN2RXT, 1756-DHRIOXT

Linking Device Catalog Numbers

1757-FFLD2, 1757-FFLD4, 1757-FFLDC2, 1757-FFLDC4

Topic	Page
Available Communication Modules	3
EtherNet/IP Network	4
Stratix Switches	10
ControlNet Network	12
DeviceNet Network	18
DH+ and Remote I/O Networks	21
FOUNDATION Fieldbus Network	26
DH-485 Network	29
SynchLink Communication	32

Separate communication-interface modules are available for different networks. Install multiple communication-interface modules into the ControlLogix backplane to configure a gateway to bridge or route control and information data between different networks. You do not need a ControlLogix controller in the chassis.



Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (publication SGI-1.1 available from your local Rockwell Automation sales office or online at http://www.rockwellautomation.com/literature/) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.



ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence



SHOCK HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.



BURN HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.

IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

Rockwell Automation, Rockwell Software, Allen-Bradley, Tech-Connect, ControlLogix, ControlLogix-XT, Data Highway Plus, DH+, KwikLink, Logix5000, PLC-5, PanelView Plus, SLC, Stratix 8300, Stratix 8000, Stratix 6000, Stratix 2000, RSLogix 5000, RSLogix 500

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Available Communication Modules

Network	Catalog Number	Number Description		
EtherNet/IP	1756-EN2F	EtherNet/IP bridge, fiber, 256 Logix connections	4	
	1756-EN2T	EtherNet/IP bridge, copper, 256 Logix connections	4	
1756-EN2TR		EtherNet/IP bridge, embedded switch, copper Supports as many as 8 axis of motion	4	
	1756-EN3TR	EtherNet/IP bridge, embedded switch, copper Supports as many as 255 axis of motion	4	
	1756-ENBT	EtherNet/IP bridge, copper, 128 Logix connections	4	
	1756-EWEB	Ethernet web server, 128 Logix connections	4	
	1756-EN2TXT	ControlLogix-XT, EtherNet/IP bridge, copper, 256 Logix connections	7	
ControlNet	1756-CN2/B, 1756-CN2R/B	ControlNet bridge, 128 Logix connections ⁽¹⁾	12	
	1756-CNB, 1756-CNBR	ControlNet bridge, 64 connections; recommend using only 4048 Logix connections for I/O	12	
	1756-CN2RXT	ControlLogix-XT, ControlNet bridge, 128 Logix connections ⁽¹⁾	15	
DeviceNet	1756-DNB	DeviceNet bridge	18	
Data Highway Plus	1756-DHR I O	Data Highway Plus/Remote I/O module	21	
	1756-DHR I OXT	ControlLogix-XT, Data Highway Plus/Remote I/O module	24	
Remote I/O	1756-DHR I O	Data Highway Plus/Remote I/O module	21	
	1756-R I O/B	Remote I/O module	21	
	1756-DHR I OXT	ControlLogix-XT, Data Highway Plus/Remote I/O module	24	
Foundation Fieldbus	1757FFLD2, 1757-FFLD4	Foundation Fieldbus linking device bridges from an Ethernet network to either two or four H1 ports	26	
	1757-FFLDC2, 1757-FFLDC4	Foundation Fieldbus linking device bridges from a ControlNet network to either two or four H1 ports	26	
Serial	1756-DH485	Compatible with RS-232 serial communication, supports the DF1 protocol, send and receive messages, does not support remote programming and monitoring		
SynchLink	1756-SYNCH	SynchLink fiber-optic communication link 32		

^{(1) 128} connections are available for standard use. An additional three connections are reserved for redundant control.

Communication Connections

A ControlLogix system uses connections to establish communication links between devices. The types of connections include the following:

- Controller-to-local I/O modules or local communication modules
- Controller-to-remote I/O or remote communication modules
- Controller-to-remote I/O (rack-optimized) modules
- Produced and consumed tags
- Messages
- Controller access by RSLogix 5000 programming software
- Controller access by RSLinx software for HMI or other applications

You indirectly determine the number of connections the controller uses by configuring the controller to communicate with other devices in the system. The limit of connections may ultimately reside in the communication module you use for the connection. If a message path routes through a communication module, the connection related to the message also counts towards the connection limit of that communication module.

EtherNet/IP Network



The Ethernet Industrial (EtherNet/IP) network protocol is an open industrial-networking standard that supports both real-time I/O messaging and message exchange. The EtherNet/IP network uses off-the-shelf Ethernet communication chips and physical media.

If you need to	Select this interface
Control I/O modules and drives Act as an adapter for I/O on remote EtherNet/IP links	1756-EN2F bridge 1756-EN2T bridge
Communicate with other EtherNet/IP devices (messages and HMI)	1756-ENBT bridge
 Bridge EtherNet/IP links to route messages to devices on other networks 	
Support device level ring (DLR) and linear topologies	1756-EN2TR bridge 1756-EN3TR bridge
• Provide control in environments where temperatures range from -2570 °C (-13158 °F).	1756-EN2TXT bridge
Use an Internet browser to remotely access tags in a ControlLogix controller	1756-EWEB web server
 Communicate with other EtherNet/IP or generic Ethernet devices (messaging only; no I/O control) 	
Bridge EtherNet/IP links to route messages to devices on other networks	

Technical Specifications - 1756 EtherNet/IP Modules

Attribute	1756-EN2F	1756-EN2T	1756-EN2TR, 1756-EN3TR	1756-ENBT	1756-EWEB
EtherNet/IP communication rate	100 Mbps	10/100 Mbps	10/100 Mbps	10/100 Mbps	10/100 Mbps
Logix communication connections	256	<u> </u>	<u> </u>	128	
TCP/IP communication connections	128			64	
Current draw @ 5.1V DC	1.2 A	1 A	1 A	700 mA	
Current draw @ 24V DC	3 mA	3 mA	3 mA	3 mA	
Power dissipation	6.2 W	5.1 W	5.1 W	3.65 W	
Isolation voltage	No isolation between USB and system	30V (continuous), basic insulation type, Ethernet network to backplane	30V (continuous), basic insulation type, Ethernet network to backplane	30V (continuous), bas network to backplane	ic insulation type, Ethernet
		No isolation between USB and backplane	No isolation between USB and backplane	Type tested @ 707V I	DC for 60 s
		Type tested @ 510V AC for 60 s	Type tested @ 853V AC for 60 s		
Slot width	1				
Module location	Chassis-based, any slot	Chassis-based, any slot			
Chassis	1756-A4, 1756-A7, 1756-A10, 1756-A13, 1756-A17				
Power supply, standard	1756-PA72/C, 1756-PA75	756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/B, 1756-PC75/B, 1756-PH75/B			
Power supply, redundant	756-PA75R, 1756-PB75R,	1756-PSCA2			
Ports	1 Ethernet fiber 1 USB 1.1	1 Ethernet RJ45 Category 1 USB 1.1	5	1 Ethernet RJ45 Cate	gory 5
Ethernet cable	Multimode fiber, LC connector				
USB cable	Samtec cable, PN RSP-119350 —				
Wire category ⁽¹⁾	3 - on USB ports	2 - on Ethernet ports 3 - on USB ports 2 - on Ethernet ports			
North American temperature code	T4A				
EC temperature code	T4	T4			
Enclosure type rating	None (open-style)	one (open-style)			

⁽¹⁾ Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 EtherNet/IP Modules

Attribute	1756-EN2F	1756-EN2T	1756-EN2TR, 1756-EN3TR	1756-ENBT, 1756-EWEB
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)			
Temperature, surrounding air, max	60 °C (140 °F)			
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185	°F)		

Environmental Specifications - 1756 EtherNet/IP Modules

Attribute	1756-EN2F	1756-EN2T	1756-EN2TR, 1756-EN3TR	1756-ENBT, 1756-EWEB
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged damp heat)	595% noncond	595% noncondensing		
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 H	2 g @ 10500 Hz		
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g			
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g			
Emission CISPR 11	Group 1, Class A	Group 1, Class A		
ESD immunity IEC 61000-4-2		6 kV contact discharges 8 kV air discharges		
Radiated RF immunity IEC 61000-4-3	10V/m with 200 F 10V/m with 200 F	10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz 10V/m with 50% Pulse 100% Pu		10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 1V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity IEC 61000-4-4	_	±2 kV at 5 kHz on Ethernet ports	±3 kV at 5 kHz on Ethernet ports	±2 kV at 5 kHz on Ethernet ports
Surge transient immunity IEC 61000-4-5	_	- ±2 kV line-earth (CM) on Ethernet ports		·
Conducted RF immunity IEC 61000-4-6	_	— 10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz		150 kHz80 MHz

Certifications - 1756 EtherNet/IP Modules

Certification ⁽¹⁾	1756-EN2F, 1756-EN2T	1756-EN2TR, 1756-EN3TR	1756-ENBT	1756-EWEB	
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.				
	UL Listed for Class I, Division 2 Grou	up A,B,C,D Hazardous Locations, certi	fied for U.S. and Canada. See UL File I	E194810.	
CSA	CSA Certified Process Control Equipment. See CSA File LR54689C. CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C. CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.			ment for Class I, Division 2 Group	
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)				
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions				
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA IIC T4X				

Certifications - 1756 EtherNet/IP Modules

Certification ⁽¹⁾	1756-EN2F, 1756-EN2T	1756-EN2TR, 1756-EN3TR	1756-ENBT	1756-EWEB
FM	FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations			
TÜV			TÜV Certified for Functional Safety: Capable of SIL 2	
EtherNet/IP	ODVA conformance tested to EtherNet/IP specifications			

When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Technical Specifications - 1756 EtherNet/IP-XT Module

Attribute	1756-EN2TXT	
EtherNet/IP communication rate	10/100 Mbps	
Logix communication connections	256	
TCP/IP communication connections	128	
Current draw @ 5.1V DC	1 A	
Current draw @ 24V DC	3 mA	
Power dissipation	5.2 W	
Power consumption	17.7 BTU/hr	
Isolation voltage	30V (continuous), basic insulation type, Ethernet network to backplane	
	No isolation between USB and backplane	
	Type tested @ 853V AC for 60 s	
Slot width	1	
Module location	Chassis-based, any slot	
Chassis	1756-A4LXT, 1756-A5XT, 1756-A7LXT	
Power supply, standard	1756-PAXT, 1756-PBXT	
Power supply, redundant	None	
Ports	1 Ethernet RJ45 Category 5 1 USB 1.1	
Ethernet cable	802.3 compliant shielded or unshielded twisted pair	
USB port	USB 1.1	
USB cable	Samtec cable, PN RSP-119350	
Wire category (1)	2 - on Ethernet ports 3 - on USB ports	
North American temperature code	T4A	
IEC temperature code	T4	
Enclosure type rating	None (open-style)	

⁽¹⁾ Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 EtherNet/IP-XT Module

Attribute	1756-EN2TXT
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	-2570 °C (-13158 °F)
Temperature, surrounding air, max	70 °C (158 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged damp heat)	595% noncondensing
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	6 kV contact discharges 8k V air discharges
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity IEC 61000-4-4	±2 kV at 5 kHz on Ethernet ports
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on Ethernet ports
Conducted RF immunity IEC 61000-4-6	10Vrms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz

Certifications - 1756 EtherNet/IP-XT Module

Certification ⁽¹⁾	1756-EN2TXT	
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.	
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.	
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)	
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions	
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA IIC T4X	
TÜV	TÜV Certified for Functional Safety: Capable of SIL 2	
EtherNet/IP	ODVA conformance tested to EtherNet/IP specifications	

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - Ethernet Network

Cat. No.	Description	Specifications
1585J-M8PBJM- <i>x</i>	Ethernet RJ45 patchcord $x = 2 (2 \text{ m})$, 5 (5 m), or 10 (10 m)	8-conductor, Teal Riser PVC Cable (flex Rated cable also available)
1585J-M8CC-H	RJ45 insulation displacement connector (IDC)	0.1280.325 mm ² (2622 AWG), Cat. 6, IDC, no tool required
1585J-M8CC-C	RJ45 crimp connector with boot, qty = 50 pieces	0.1280.205 mm ² (2624 AWG), Cat. 5e, requires crimp tool for assembly
1585A-JCR I MP	Crimp tool	_
9300-RADES	Remote access dial-in kit	56 Kbps modem connection to devices on an Ethernet network

Stratix Switches

To effectively manage real-time control and information flow throughout the manufacturing and IT enterprise, Rockwell Automation offers a full portfolio of industrial Ethernet switches and media, including a line of Stratix switches integrated with Cisco technology. The Stratix line of switches includes modular managed, fixed managed, and unmanaged switches.

If your application	Select
Requires Layer 3 routing	Stratix 8300 modular, managed switch
• Integrates enterprise and manufacturing environments	
Manages multicast traffic	
Requires diagnostics data	
Requires security options	
Integrates enterprise and manufacturing environments	Stratix 8000 modular, managed switch
Manages multicast traffic	
Requires diagnostics data	
Requires security options	
Integrates plant floor devices	Stratix 6000 fixed, managed switch
Manages multicast traffic	
Requires diagnostics data	
Requires security options	
Requires easy set up and direct replacement of switches	Stratix 2000 unmanaged switch
• Is a small, isolated network	

Stratix Managed Switch Specifications

	Stratix 8000 and Stratix 8300						Strat	ix 6000
	Base	Base	Base	Base	Expansion	Expansion		
Feature	1783-MS06T	1783-RMS06T	1783-MS10T	1783-RMS10T	1783-MX08T	1783-MX08F	1783-EMS04T	1783-EMS08T
Ports per module	6	•	10	•	8		4	9
Layer 3 routing	No	Yes	No	Yes	No	No	No	No
Total ports, max	Up to 26 ⁽¹⁾	Up to 26 ⁽¹⁾					_	
Fiber ports	010 ⁽¹⁾	010 ⁽¹⁾ — 1						
10/100 copper ports	424 ⁽¹⁾	424 ⁽¹⁾ 4 8						
100 base LC fiber ports	08 ⁽¹⁾							
SFP slots	2 ⁽²⁾ — 1							
10/100/1000 copper ports	2 ⁽²⁾							
100 Mbps fiber support	Yes — Yes No No					No		
1 G fiber support	Yes — No Yes							
CompactFlash memory	Yes No No							
Power requirements	24/48V DC (1860V DC) 24V DC (1248V DC)				/ DC)			

⁽¹⁾ Maximum port counts require expansion ports.

Stratix Unmanaged Switch Specifications

	Stratix 2000				
Feature	1783-US03T01F	1783-US05T	1783-US06T01F	1783-US08T	
Ports per module	4	5	7	8	
Fiber ports	1	_	1		
10/100 copper ports	3	5	6	8	
100 base LC fiber ports	1	_	1	_	
100 Mbps fiber support	Yes	_	Yes	_	
CompactFlash memory	No	No	No	No	
Power requirements	20V AC (1024V AC) 24V DC (1035V DC)				

 $^{^{(2)}}$ Two ports each can be used for SFP or 10/100/1000 copper.

ControlNet Network



The ControlNet network is an open, control network for real-time, high-throughput applications. The ControlNet network uses the Common Industrial Protocol (CIP) to combine the functionality of an I/O network and a peer-to-peer network providing high-speed performance for both functions. The ControlNet network gives you deterministic, repeatable transfers of all mission-critical control data in addition to supporting transfers of non-time-critical data. I/O updates and controller-to-controller interlocking always take precedence over program uploads and downloads, and messaging.

If your application requires	Select this interface
128 ControlNet connections per communication module	1756-CN2/B 1756-CN2R/B
Control in environments where temperatures range from -2570 °C (-13158 °F)	1756-CN2RXT
4048 ControlNet connections per communication module	1756-CNB 1756-CNBR

Connect to Other Devices via a ControlNet Network

The RSLogix 5000 Enterprise Series software supports a generic ControlNet module that allows connections to ControlNet nodes for which there is no specific support currently available in the programming software. A module configured as a generic ControlNet module communicates with the controller in the form of input, output, status, and configuration tags. For example, use the generic module configuration to set up communication between a ControlLogix controller and a 1203-CN1 ControlNet communication module. Then use the CIP generic MSG instruction type to send and receive messages from the 1203-CN1 module.

Technical Specifications - 1756 ControlNet Modules

Attribute	1756-CN2/B	1756-CN2R/B	1756-CNB/E	1756-CNBR/E	
Configuration	Standard	Redundant	Standard	Redundant	
ControlNet communication rate	5 Mbps		•		
Logix communication connections	128		4048		
Connections supported, max	131 ⁽¹⁾	131 ⁽¹⁾		64	
Number of nodes, max	99				
Current draw @ 5.1V DC	1100 mA 1300 mA		970 mA		
Current draw @ 24V DC	3 mA		1.7 mA		
Power dissipation	5.7 W	6.7W	5.14 W		
Thermal dissipation	19.5 BTU/hr	22.9 BTU/hr	17.5 BTU/hr		

Technical Specifications - 1756 ControlNet Modules

Attribute	1756-CN2/B	1756-CN2R/B	1756-CNB/E	1756-CNBR/E	
Isolation voltage	Standard: 30V (continuous), basic insulation type, ControlNet network to backplane				
	Redundant: 30V (continuous), basic insulation type, ControlNet A/B to backplane, and ControlNet A to ControlNet B				
	No isolation between NA	NP or USB and backplane			
	Type tested at 500V AC f	or 60 s			
Weight, approx.	0.26 kg (0.57 lb)	0.293 kg (0.64 lb)	0.26 kg (0.57 lb)	0.293 kg (0.64 lb)	
Slot width	1				
Module location	Chassis-based, any slot				
Chassis	1756-A4, 1756-A7, 1756-	1756-A4, 1756-A7, 1756-A10, 1756-A13, 1756-A17			
Power supply, standard	1756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/B, 1756-PC75/B, 1756-PH75/B				
Power supply, redundant	1756-PA75R, 1756-PB75R, 1756-PSCA2				
Ports	1 ControlNet BNC 1 USB 1.1	2 ControlNet BNC 1 USB 1.1	1 ControlNet BNC 1 NAP RJ45	2 ControlNet BNC 1 NAP RJ45	
ControlNet cable	1786-RG6 quad shield RG	66 coaxial cable		·	
USB cable	Samtec cable, PN RSP-11	9350	_		
NAP cable	_				
Wire category ⁽²⁾	1 - on ControlNet ports		1 - on ControlNet ports		
	3 - on USB ports		3 - on NAP ports		
North American temperature code	T4A				
IEC temperature code	T4	T4			
Enclosure type rating	None (open-style)				

^{(1) 128} connections are available for standard use. An additional three connections are reserved for redundant control.

Environmental Specifications - 1756 ControlNet Modules

Attribute	1756-CN2/B, 1756-CN2R/B	1756-CNB/E, 1756-CNBR/E
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)	
Temperature, surrounding air, max	60 °C (140 °F)	
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)	
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing	
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz	
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g	
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g	
Emissions CISPR 11	Group 1, Class A	

Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 ControlNet Modules

Attribute	1756-CN2/B, 1756-CN2R/B	1756-CNB/E, 1756-CNBR/E		
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges			
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 1V/m with 1 kHz sine-wave 80% AM from 20002700 MHz		
EFT/B immunity IEC 61000-4-4	±3 kV at 5 kHz on ControlNet ports	±2 kV at 5 kHz on ControlNet ports		
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on ControlNet ports	•		
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AM from 1	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz		

Certifications - 1756 ControlNet Modules

Certification ⁽¹⁾	1756-CN2/B, 1756-CN2R/B, 1756-CNB/E, 1756-CNBR/E
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CSA	CSA Certified Process Control Equipment. See CSA File LR54689C.
	CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements
	EN 61000-6-2; Industrial Immunity
	 EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
Ex	European Union 94/9/EC ATEX Directive, compliant with:
	 EN 60079-15; Potentially Explosive Atmospheres, Protection "n" EN 60079-0; General Requirements II 3 G Ex nA IIC T4X
FM	FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations
TÜV	TÜV Certified for Functional Safety: Capable of SIL 2
CI	ControlNet International conformance tested to ControlNet specifications

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Technical Specifications - 1756 ControlNet-XT Module

Attribute	1756-CN2RXT
Configuration	Redundant
ControlNet communication rate	5 Mbps
Logix communication connections	128
Connections supported, max	131 ⁽¹⁾
Number of nodes, max	99
Current draw @ 5.1V DC	1300 mA
Current draw @ 24V DC	3 mA
Power dissipation	6.7 W
Thermal dissipation	22.9 BTU/hr
Isolation voltage	30V (continuous), basic insulation type, ControlNet A/B to backplane, and ControlNet A to ControlNet B
	No isolation between USB and backplane
	Type tested at 500V AC for 60 s
Weight, approx.	0.293 kg (0.64 lb)
Slot width	1
Module location	Chassis-based, any slot
Chassis	1756-A4LXT, 1756-A5XT, 1756-A7LXT
Power supply, standard	1756-PAXT, 1756-PBXT
Power supply, redundant	None
Ports	2 ControlNet BNC 1 USB 1.1
ControlNet cable	1786-RG6 quad shield RG6 coaxial cable
USB cable	Samtec cable, PN RSP-119350
Wire category ⁽²⁾	2 - on ControlNet ports 3 - on USB port
North American temperature code	T4A
IEC temperature code	T4
Enclosure type rating	None (open-style)

^{(1) 128} connections are available for standard use. An additional three connections are reserved for redundant control.

Environmental Specifications - 1756 ControlNet-XT Module

Attribute	1756-CN2RXT
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	-2570 °C (-13158 °F)
Temperature, surrounding air, max	70 °C (158 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)

Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 ControlNet-XT Module

Attribute	1756-CN2RXT
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity IEC 61000-4-4	±2 kV at 5 kHz on ControlNet ports
Surge transient immunity IEC 61000-4-5	±1 kV line-earth (CM) on ControlNet port
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz

Certifications - 1756 ControlNet-XT Module

Certification ⁽¹⁾	1756-CN2RXT
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA IIC T4X
TÜV	TÜV Certified for Functional Safety: Capable of SIL 2
CI	ControlNet International conformance tested to ControlNet specifications

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - ControlNet Network

Cat. No.	Description
Taps	·
1786-TCT2BD1	T-tap straight IP67 rated
1786-TPR	T-tap right angle
1786-TPS	T-tap straight
1786-TPYR	Y-tap right angle
1786-TPYS	Y-tap straight
Cables	•
1786-CP	Programming cable to ControlNet RJ45 port
1786-RG6	ControlNet network, shield high-flex cable
1756-RG6F	ControlNet network, quad-shield high-flex coax cable
Other	-
1786-TNCLXT4	ControlNet IP67 termination resistor
1786-XT	ControlNet termination resistor
Repeaters	•
1786-RPA	ControlNet modular repeater adapter
1786-RPCD	ControlNet coaxial hub repeater
1786-RPFRL	ControlNet fiber ring repeater, long distance
1786-RPFRXL	ControlNet fiber ring repeater, extra long distance
1786-RPFS	ControlNet fiber repeater, short distance
1786-RPFM	ControlNet fiber repeater, medium distance

For more information, see ControlNet Media System Components List, publication <u>AG-PA002</u>.

DeviceNet Network



The DeviceNet network is an open, low-level network that provides connections between simple industrial devices (such as sensors and actuators) and higher-level devices (such as controllers and computers). The DeviceNet network uses the proven Common Industrial Protocol (CIP) to provide the control, configure, and data collection capabilities for industrial devices.

Technical Specifications - 1756-DNB DeviceNet Module

Attribute	1756-DNB
DeviceNet communication rate	125 Kbps (500 m max) 250 Kbps (250 m max) 500 Kbps (100 m max)
Number of nodes, max	64
Current draw @ 5.1V DC	850 mA
Current draw @ 24V DC	3 mA
DeviceNet current range	1125V DC
Power dissipation	5.8 W
Thermal dissipation	19.8 BTU/hr
Isolation voltage	30V (continuous), basic insulation type, DeviceNet network to backplane
	Type tested at 500V AC for 60 s
Slot width	1
Module location	Chassis-based, any slot
Chassis	1756-A4, 1756-A7, 1756-A10, 1756-A13, 1756-A17
Power supply, standard	1756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/B, 1756-PC75/B, 1756-PH75/B
Power supply, redundant	1756-PA75R, 1756-PB75R, 1756-PSCA2
DeviceNet power	To comply with the CE low voltage directive (LVD), the DeviceNet network must be powered from a source compliant with the safety extra low voltage (SELV) or protected extra low voltage (PELV).
	To comply with UL restrictions, the DeviceNet network must be powered from a source compliant with Class 2 or limited voltage/current.
Ports	1 DeviceNet open-style 5-or 10-pin linear plug 1 USB 1.1
DeviceNet connector torque	0.560.79 N • m (57 lb • in)
USB cable	Samtec cable, PN RSP-119350
Wire category ⁽¹⁾	Refer to the DeviceNet Media Design and Planning Guide, publication <u>DNET-UM072</u> , for information specific to your DeviceNet network
North American temperature code	T4A
IEC temperature code	T4
Enclosure type rating	None (open-style)

⁽¹⁾ Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756-DNB DeviceNet Module

Attribute	1756-DNB
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)
Temperature, surrounding air, max	60 °C (140 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity IEC 61000-4-4	±3 kV at 5 kHz on DeviceNet ports
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on DeviceNet ports
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz

Certifications - 1756-DNB DeviceNet Module

Certification ⁽¹⁾	1756-DNB
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CSA	CSA Certified Process Control Equipment. See CSA File LR54689C.
	CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA IIC T4X
FM	FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations
ODVA	ODVA conformance tested to DeviceNet specifications

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - DeviceNet Network

Cat. No.	Description	
KwikLink Lite flat media	KwikLink Lite flat media is a newer, ODVA-approved solution for wiring DeviceNet networks. Drop-lines for connecting nodes are added by using the KwikLink Lite two-piece connectors. This cable system supports the intermixing of DeviceNet cable types (thin-round with flat). All of the KwikLink Lite connectors provide insulation displacement technology with reduced assembly time.	
KwikLink flat media	The KwikLink flat media system provides a modular cabling method with its flat four-wire cable and Insulation Displacement Connectors (IDCs). The KwikLink system allows nodes to be added to the network without severing the trunkline. Cutting or stripping of the trunkline is eliminated, as is the need for predetermined cable lengths.	
Round media Round trunk cable is available in bulk spools or as pre-molded cordsets or patchco lengths. A wide variety of rugged, durable DeviceNet components is available for systems. Stainless steel versions of round cable system components are also avai Thick-trunk round media systems use thick cable for maximum DeviceNet trunk		
	 Round media thin-trunk systems use thin cable to reduce maximum trunk line distances with a more compact and cost-effective installation for some applications. Thin-cable outer jacket material is TPE for additional chemical resistance. 	

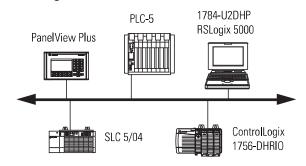
For more information on selecting DeviceNet media, see the NetLinx Selection Guide, publication <u>NETS-SG001</u>.

DH+ and Remote I/O Networks

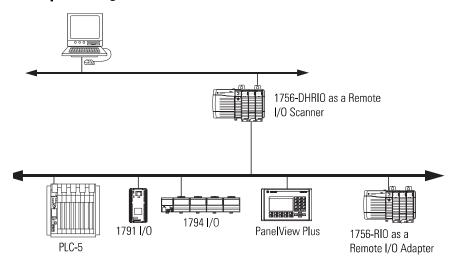


The Data Highway Plus network supports messaging between devices. The remote I/O link connects to remote I/O chassis and other intelligent devices. The 1756-DHRIO module supports messaging between devices on DH+ networks. The remote I/O functionality enables the module to act as a scanner for transferring digital and block-transfer data to and from remote I/O devices. The 1756-RIO module can act as a scanner or adapter on a remote I/O network. In addition to digital and block-transfer data, the 1756-RIO module transfers analog and specialty data without message instructions.

Example Configuration - DH+ Network



Example Configuration - Remote I/O Network



Technical Specifications - 1756 DH+ and Remote I/O Modules

Attribute	1756-DHRIO	1756-RIO/B	
Communication rate	57.6 Kbps, 115.2 Kbps, 230.4 Kbps	57.6 Kbps, 115.2 Kbps, 230.4 Kbps	
Remote I/O communication	Remote I/O scanner only	Remote I/O scanner or adapter	
	32 logical rack connections per remote I/O channel 16 block-transfer connections per remote I/O channel	32 physical racks (076), any combination of rack size and block transfers	
Connections supported, max	32	10 scheduled I/O	
Current draw @ 5.1V DC	850 mA	450 mA	
Current draw @ 24V DC	1.7 mA	5 mA	
Power dissipation	4.5 W	2.5 W	
Thermal dissipation	15.4 BTU/hr	8.5 BTU/hr	
Isolation voltage	30V (continuous), basic insulation type, DHRIO A/B to backplane, and DHRIO A/programming port to DHRIO B	50V (continuous), basic insulation type, RIO communication lines to backplane	
	No isolation between DHRIO A and Programming port	Type tested at 500V AC for 60 s	
	Type tested at 877V DC for 60 s		
Slot width	1	1	
Module location	Chassis-based, any slot		
Chassis	1756-A4, 1756-A7, 1756-A10, 1756-A13, 1756-A17		
Power supply, standard	1756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/E	3, 1756-PC75/B, 1756-PH75/B	
Power supply, redundant	1756-PA75R, 1756-PB75R, 1756-PSCA2		
Ports	2, individually selectable for DH+ or remote I/O	1 for remote I/O	
Screw terminal torque	_	0.50.6 N • m (57 lb • in.)	
Wire size	0.519 mm ² (20 AWG) Belden 9463 copper twinaxial		
Wire category ⁽¹⁾	1 - on DHRIO ports 3 - on local programming port	2 - on RIO ports	
North American temperature code	T4A		
IEC temperature code	T4	_	
Enclosure type rating	None (open-style)	None (open-style)	

Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 DH+ and Remote I/O Modules

Attribute	1756-DHRIO	1756-RIO/B
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)	
Temperature, surrounding air, max	60 °C (140 °F)	
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)	
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing	
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz	

Environmental Specifications - 1756 DH+ and Remote I/O Modules

Attribute	1756-DHRIO	1756-RIO/B	
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g	30 g	
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g		
Emissions CISPR 11	Group 1, Class A		
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges		
Radiated RF immunity IEC 61000-4-3	10V/m with 200 Hz 50% Pulse 100% A 10V/m with 200 Hz 50% Pulse 100% A	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz	
EFT/B immunity IEC 61000-4-4	±4 kV at 5 kHz on DHRIO ports	±2 kV at 5 kHz on RIO ports	
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on DHRIO ports	±2 kV line-earth (CM) on DHRIO ports	
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AN	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz	

Certifications - 1756 DH+ and Remote I/O Modules

Certification ⁽¹⁾	1756-DHRIO	1756-RIO	
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Ca	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.	
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Loca	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.	
CSA	CSA Certified Process Control Equipment. See CSA File LR54689C.	_	
	CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.		
CE	 EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions 	,	
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions		
Ex	 European Union 94/9/EC ATEX Directive, compliant with: EN 60079-15; Potentially Explosive Atmospheres, Protection "n" EN 60079-0; General Requirements II 3 G Ex nA IIC T4X 	_	
TÜV	TÜV Certified for Functional Safety: Capable of SIL 2	_	

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Technical Specifications - 1756 DH+ and Remote I/O XT Module

Attribute	1756-DHRIOXT	
Communication rate	57.6 Kbps, 115.2 Kbps, 230.4 Kbps	
DH+ communication connections	32 DH+ messages per DH+ module	
Remote I/O communication connections	Remote I/O scanner only	
	32 logical rack connections per remote I/O channel 16 block-transfer connections per remote I/O channel	
Connections supported, max	32	
Current draw @ 5.1V DC	850 mA	
Current draw @ 24V DC	1.7 mA	
Power dissipation	4.5 W	
Thermal dissipation	15.4 BTU/hr	
Isolation voltage	30V (continuous), basic insulation type, DHRIO A/B to backplane, and DHRIO A/programming port to DHRIO B	
	No Isolation between DHRIO A and Programming port	
	Type tested at 853V AC for 60 s	
Slot width	1	
Module location	Chassis-based, any slot	
Chassis	1756-A4LXT, 1756-A5XT, 1756-A7LXT	
Power supply, standard	1756-PBXT	
Power supply, redundant	None	
Ports	2, individually selectable for DH+ or remote I/O	
Screw terminal torque	0.50.6 N • m (57 lb • in.)	
Wire size	0.519 mm ² (20 in.) Belden 9463 copper twinaxial	
Wire category	1 - on DHRIO ports 3 - on local programming port ⁽¹⁾	
North American temperature code	T4A	
IEC temperature code	T4	
Enclosure type rating	None (open-style)	

⁽¹⁾ Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756 DH+ and Remote I/O XT Module

Attribute	1756-DHRIOXT
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	-2570 °C (-13158 °F)
Temperature, surrounding air, max	70 °C (158 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing

Environmental Specifications - 1756 DH+ and Remote I/O XT Module

Attribute	1756-DHRIOXT
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity IEC 61000-4-4	±4 kV at 5 kHz on DHRIO ports
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on DHRIO ports
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz

Certifications - 1756 DH+ and Remote I/O XT Module

Certification ⁽¹⁾	1756-DHRIOXT
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/IEC EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA IIC T4X
TÜV	TÜV Certified for Functional Safety: Capable of SIL 2

When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - DH+ and Remote I/O Networks

Cat. No.	Description	Specifications
1770-CD	Cable to connect communication module to DH+ network	Belden 9463 twinaxial
9300-RADK I T	Remote access dial-in kit	56 Kbps modem connection to devices on a DH+ network, includes: • Pre-configured modem
		Communication module
		DIN rail mounting hardware
		Associated cables

FOUNDATION Fieldbus Network



The FOUNDATION Fieldbus network is a communication network created by the Fieldbus Foundation. It is a protocol designed for robust, distributed control of process control applications. Devices connected by a FOUNDATION Fieldbus network can be used for sophisticated, highly-distributed process control.

If your application bridges from	Select	Description
EtherNet/IP network	1757-FFLD2 1757-FFLD4	The 1757-FFLDx linking device bridges from an Ethernet/IP network to either two or four H1 ports. Each H1 port can support the recommended maximum 810 devices. Each H1 network can support a maximum of 16 publisher and 16 subscriber VCR connections.
ControlNet network	1757-FFLDC2 1757-FFLDC4	The 1757-FFLDCx linking device bridges from a ControlNet network to either two or four H1 ports. Each H1 port can support the recommended maximum 810 devices. Each H1 network can support a maximum of 64 publisher and 64 subscriber VCR connections. The 1757-FFLDCx linking device is compatible with ControlLogix redundancy and supports redundant ControlNet media.

Technical Specifications - 1757 FOUNDATION Fieldbus Modules

Attribute	1757-FFLD2	1757-FFLD4	1757-FFLDC2	1757-FFLDC4	
Foundation Fieldbus communication rate	31.25 Kbps				
EtherNet/IP communication rate	10/100 Mbps		_		
ControlNet communication rate	_		5 Mbps	5 Mbps	
Number of H1 networks per linking device, max ⁽¹⁾	2	4	2	4	
Number of Fieldbus devices per H1 network, max	16 (810 recommended)		-	
Number of Fieldbus devices per linking device, max	32	64	32	64	
Current draw @ 24V DC ^{(2) (3)}	300 mA		450 mA		
Inrush current	1.5 A	1.5 A			
Power dissipation	_	_		9.6 W	
Isolation voltage	50V (continuous), basic insulation type Fieldbus to system backplane and Ethernet network to system backplane Type tested @ 500V AC for 60 s		50V (continuous), basic insulation type tested at 500V AC for 60 s, Fieldbus to system backplane, ControlNet network to system backplane, and ControlNet Channel A to ControlNet Channel B Type tested @ 500V AC for 60 s		
Module location	DIN rail or panel	DIN rail or panel			
Power supply	User-supplied 24V DC				
Ports	2 H1 FOUNDATION Fieldbus 1 Ethernet RJ45	4 H1 FOUNDATION Fieldbus 1 Ethernet RJ45	2 H1 FOUNDATION Fieldbus 1 ControlNet BNC	4 H1 FOUNDATION Fieldbus 1 ControlNet BNC	
Wire category ⁽³⁾	2 - on shielded Fieldbus p 3 - on power port 2 - on communication por				

Technical Specifications - 1757 FOUNDATION Fieldbus Modules

Attribute	1757-FFLD2	1757-FFLD4	1757-FFLDC2	1757-FFLDC4
Wire size	solid or stranded coppe	DC power connection: 0.21.5 mm² (2616 AWG) solid or stranded copper wire rated at 75 °C (167 °F) or greater, 1.2 mm (.05 in.) insulation, max		1.5 mm ² (2616 AWG) solid d at 75 °C (167 °F) or greater max
	stranded shielded twist 75 °C (167 °F) or greate max Ethernet connections: F	.8 mm ² (18 AWG) solid or ed pair copper wire rated at r, 1.2 mm (.05 in.) insulation, U45 connector according to	Fieldbus connections: 0.8 mm shielded twisted-pair copper or greater 1.2 mm (3/64 in.)	
	IEC 6003-7, 2 or 4 pair Category 5e min cable according to TIA 568-B.1, or Category 5 cable according to ISO/IEC 24702			
Screw terminal torque	0.34 Nm (3 lb • in.) on p	0.34 Nm (3 lb • in.) on power and Fieldbus wire connections		
Panel mount screw torque	1.11.8 N●m (1016	1.11.8 N • m (1016 lb • in)		
North American temperature code	T4	T4		
IEC temperature code	T4	T4		
Enclosure type rating	None (open-style)	None (open-style)		

⁽¹⁾ Each network defined as a Foundation Fieldbus 31.25 Kbps H1 network.

Environmental Specifications - 1757 FOUNDATION Fieldbus Modules

Attribute	1757-FFLD2, 1756-FFLD4	1757-FFLDC2, 1757-FFLDC4
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)	
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)	
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing	
Vibration IEC 60068-2-6 (Test Fc, Operating)	5 g @ 10500 Hz	
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	15 g	
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g	
Emissions CISPR 11	Group 1, Class A	
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges	
Radiated RF immunity IEC 61000-4-3	1V/m with 1 kHz sine-wave 80% AM from 20002700 MHz 10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz	10V/m with 1 kHz sine-wave 80% AM from 802700 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz

^{(2) 24}V DC (± 20%).

^{(3) 24}V DC (±10%).

Environmental Specifications - 1757 FOUNDATION Fieldbus Modules

Attribute	1757-FFLD2, 1756-FFLD4	1757-FFLDC2, 1757-FFLDC4
EFT/B immunity IEC 61000-4-4	±2 kV at 5 kHz on power ports ±2 kV at 5 kHz on shielded Fieldbus ports ±2 kV at 5 kHz on Ethernet ports	±2 kV at 5 kHz on shielded Fieldbus ports ±2 kV at 5 kHz on ControlNet ports
Surge transient immunity IEC 61000-4-5	±2 kV line-earth (CM) on shielded Fieldbus ports ±2 kV line-earth (CM) on shielded Ethernet ports	
Conducted RF immunity IEC 61000-4-6	10Vrms with 1 kHz sine-wave 80% AM from 15 kHz80 MHz on power ports, shielded Fieldbus ports, and Ethernet ports	
Magnetic field immunity IEC 61000-4-8	30 A/m long duration at 50 Hz	

Certifications - 1757 Foundation Fieldbus Modules

Certification ⁽¹⁾	1757-FFLD2, 1757-FFLD4	1757-FFLDC2, 1757-FFLDC4
c-UL-us	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locati	ons, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)	
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions	
Ex	European Union 94/9/EC ATEX Directive, compliant with: • EN 60079-15; Potentially Explosive Atmospheres, Protection "n" • EN 60079-0; General Requirements II 3 G Ex nA nL IIC	
FF	Foundation Fieldbus H1 CTK Registered	
ODVA - EtherNet/IP	ODVA conformance tested to EtherNet/IP specifications —	
Cl	_	ControlNet International conformance tested to ControlNet specifications

When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - Foundation Fieldbus Network

Cat. No.	Description
D I N rail	35 x 7.5 or 35 x 15 DIN (EN 50 022), zinc-plated yellow chromate steel

DH-485 Network

On the DH-485 network, the controller can send and receive messages to and from other controllers on the network. The DH-485 connection does support remote programming and monitoring via RSLogix 5000 software. Excessive traffic over a DH-485 connection can adversely affect overall performance and can lead to timeouts and loss in RSLogix 5000 configuration performance.

IMPORTANT

Use Logix5000 controllers on DH-485 networks only when you want to add controllers to an existing DH-485 network. For new applications with Logix5000 controllers, we recommend open architecture networks.

You need a 1761-NET-AIC converter for each controller on the DH-485 network. You can have two controllers per one 1761-NET-AIC converter, but you need a different cable for each controller. Connect one controller to port 1 (9-pin connector) and one controller to port 2 (mini-DIN connector).

To connect to this port	Use this cable
Port 1 DB-9 RS-232, DTE connection	1747-CP3, 1761-CBL-AC00
Port 2 mini-DIN 8 RS-232 connection	1761-CBL-AP00, 1761-CBL-PM02

Technical Specifications - 1756-DH485 Module

Attribute	1756-DH485
Communication rate	19.2 Kbps 9600 Kbps
Current draw @ 5.1V DC	850 mA
Current draw @ 24V DC	1.7 mA
Power dissipation	4.5 W
Thermal dissipation	15.4 BTU/hr
Isolation voltage	50V (continuous), basic insulation type, DH485 A/B to backplane, and DH485 A to DH485 B
	Type tested at 750V DC for 60 s
Slot width	1
Module location	Chassis
Power supply, standard	1756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/B, 1756-PC75/B, 1756-PH75/B
Power supply, redundant	1756-PA75R, 1756-PB75R, 1756-PSCA2
Ports	2 DH-485 9-pin, D-she ll
Wire category ⁽¹⁾	2 - on DH485 ports
Wire type	Belden 9463 twinaxial
North American temperature code	T5
Enclosure type rating	None (open-style)

(1) Use this conductor category information for planning conductor routing as described in the system level installation manual. See the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Environmental Specifications - 1756-DH485 Module

Attribute	1756-DH485
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)
Temperature, surrounding air, max	60 °C (140 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	4 kV contact discharges 8 kV air discharges
Radiated RF immunity IEC 61000-4-3	10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 1V/m with 1 kHz sine-wave 80% AM from 2000 2700 MHz
EFT/B immunity IEC 61000-4-4	±2 kV at 5 kHz on communication ports
Surge transient immunity IEC 61000-4-5	±1 kV line-earth (CM) on communication ports
Conducted RF immunity IEC 61000-4-6	10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz
Magnetic field immunity IEC 61000-4-8	30 A/m @ 50 Hz

Certifications - 1756-DH485 Module

Certification ⁽¹⁾	1756-DH485
c-UL-us	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CSA	CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.
CE	European Union 2004/108/IEC EMC Directive, compliant with: • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions

⁽¹⁾ When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - DH-485 Network

Cat. No.	Description	Specifications
1747-CP3	9-pin D-shell, straight; 9-pin D-shell, right angle	3 m (9.8 ft)
1761-CBL-AC00	9-pin D-shell, right angle; 9-pin D-shell, right angle	45 cm (17.7 in.)
1761-CBL-AP00	9-pin D-shell, right angle; 8-pin mini-DIN	45 cm (17.7 in.)
1761-CBL-PM02	9-pin D-shell, straight; 8-pin mini-DIN	2 m (6.5 ft)
1761-NET-A I C	Advanced Interface Converter (AIC+) connects each channel on the 1756-DH485 module to the DH-485 network	20.428.8V DC power source requiredTypical 120 mA 24V DC current draw
9300-RADKIT	Remote access dial-in kit	56 Kbps modem connection to devices on a DH+ network, includes the following: • Pre-configured modem • Communication module
		DIN rail mounting hardware
		Associated cables

SynchLink Communication

The SynchLink module provides time synchronization and data broadcasting capabilities for distributed motion and coordinated drive control. The 1756-SYNCH SynchLink module connects a ControlLogix chassis to a SynchLink fiber-optic communication link. The module does the following:

- Coordinates Coordinated System Time across multiple ControlLogix chassis
- Moves a limited amount of data from one chassis to another at a high speed
- Lets one controller consume motion axes data from a controller in another chassis

Technical Specifications - 1756-SYNCH Module

Attribute	1756-SYNCH
SynchLink data rate	5 Mbps
Operating wavelength	650 nm (red)
Type of communication	Synchronous
Frame period	50 μs
Frame parameters	3 Flags - 3 bytes Control field - 1 byte Data field - 24 bytes CRC field - 2 bytes
Current draw @ 5.1V DC	1200 mA
Current draw @ 24V DC	3 mA
Power dissipation	6.19 W
Thermal dissipation	21.1 BTU/hr
Slot width	1
Module location	Chassis-based, any slot
Chassis	1756-A4, 1756-A7, 1756-A10, 1756-A13, 1756-A17
Power supply, standard	1756-PA72/C, 1756-PA75/B, 1756-PB72/C, 1756-PB75/B, 1756-PC75/B, 1756-PH75/B
Power supply, redundant	1756-PA1756-PA75R, 1756-PB75R, 1756-PSCA2
Ports	2 fiber optic
Cable fiber type	200/230 micron HCS (Hard Clad Silica)
Cable fiber termination type	Versalink V-System
Cable length	1300 m (3.28984.2 ft)
Enclosure type rating	None (open-style)

Environmental Specifications - 1756-SYNCH Module

Attribute	1756-SYNCH
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	060 °C (32140 °F)
Temperature, storage IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)	-4085 °C (-40185 °F)
Relative humidity IEC 60068-2-30 (Test Db, Unpackaged Damp Heat)	595% noncondensing
Vibration IEC 60068-2-6 (Test Fc, Operating)	2 g @ 10500 Hz
Shock, operating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	30 g
Shock, nonoperating IEC 60068-2-27 (Test Ea, Unpackaged Shock)	50 g
Emissions CISPR 11	Group 1, Class A
ESD immunity IEC 61000-4-2	6 kV contact discharges 8 kV air discharges
Radiated RF immunity IEC 61000-4-3	1V/m with 1 kHz sine-wave 80% AM from 20002700 MHz 10V/m with 1 kHz sine-wave 80% AM from 80 2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz

Certifications - 1756-SYNCH Module

Certification ⁽¹⁾	1756-SYNCH
UL	UL Listed Industrial Control Equipment. See UL file E65584
CSA	CSA Certified Process Control Equipment. See CSA File LR54689C
	CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA file LR69960C
CE	European Union 2004/108/EC EMC Directive, compliant with: • EN 61131-2; Programmable Controllers (Clause 8, Zone A & B) • EN 61326-1; Meas./Control/Lab., Industrial Requirements • EN 61000-6-2; Industrial Immunity • EN 61000-6-4; Industrial Emissions
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
TÜV	TÜV Certified for Functional Safety Capable of SIL 2
FM	FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations

When marked. See the Product Certification link at http://www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Accessories - SynchLink Network

Cat. No.	Description
1403-CF <i>xxx</i>	Fiber optic cable assembly (Rockwell Automation)
HCP-M0200T V01RK	Lucent Technologies 200 µm simplex cable

Notes:

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At http://www.rockwellautomation.com/support/, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://www.rockwellautomation.com/support/.

Installation Assistance

If you experience an anomaly within the first 24 hours of installation, review the information that is contained in this manual.

You can contact Customer Support for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
	Use the <u>Worldwide Locator</u> at http://www.rockwellautomation.com/support/americas/phone_en.html , or contact your local Rockwell Automation representative.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

Documentation Feedback

Your comments will help us serve your documentation needs better. If you have any suggestions on how to improve this document, complete this form, publication <u>RA-DU002</u>, available at http://www.rockwellautomation.com/literature/.

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